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What is claimed is:

1. A method for forming a back-side contact for a vertical trench device comprises the steps of:

grinding a back-side of a semiconductor substrate;

milling a trench in the back-side of the semiconductor substrate, wherein a vertical trench fill is exposed; and

depositing a conductive material, wherein the conductive material shorts the vertical trench fill to a buried plate.

- 2. The method of claim 1, wherein the conductive material is a back-side electrode.
- 3. The method of claim 1, wherein the step of grinding the back-side of the semiconductor substrate further comprises the step of grinding a dimple beneath a portion of the vertical trench device, wherein the trench is milled in the bottom portion of the dimple.
- 4. The method of claim 1, wherein the depth of the silicon removed by the step of grinding is within the buried plate.
- 5. The method of claim 1, wherein the conductive material is selected for a low contact resistance with Silica.

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- 6. The method of claim 1, wherein the conductive material is selected from the group consisting of platinum and tungsten.
- 7. The method of claim 1, wherein the step of depositing a conductive material further comprises the step of depositing the conductive material in-situ by a focused ion beam method.
- 8. The method of claim 1, wherein the step of depositing a conductive material further comprises the step of sputtering the conductive material over the bottom of the semiconductor substrate.
- 9. A method for connecting a floating source of a trench device to a back-side contact for the trench device, comprises the steps of:

grinding a back-side of a semiconductor substrate;

milling a trench in the back-side of the semiconductor

substrate, wherein a vertical trench fill is exposed; and

depositing a back-side electrode in-situ by focused ion

beam, wherein the conductive material shorts the vertical trench

fill to a buried plate.

10. The method of claim 9, wherein the step of grinding the back-side of the semiconductor substrate further comprises the

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step of grinding a dimple beneath a portion of the trench device, wherein the trench is milled in the bottom portion of the dimple.

- 5 12. The method of claim 9, wherein the depth of the silicon removed by the step of grinding is within the buried plate.
 - 13. The method of claim 9, wherein the conductive material is selected for a low contact resistance with Silica.
 - 14. The method of claim 9, wherein the conductive material is selected from the group consisting of platinum and tungsten.
 - 15. A memory device having an accessible source such that device parameters can be determined, comprising:
 - a dimple ground into a back-side of a semiconductor substrate of the device;
 - a trench milled from the bottom portion of the dimple exposing a portion of a vertical trench fill; and
 - a conductive material connecting the vertical trench fill and a source of the device.
 - 16. The system of claim 15, wherein the trench is milled into a portion of the vertical trench fill.

- The system of claim 15, wherein the conductive material is a back-side electrode.
- 18. The system of claim 15, wherein the conductive material is a 5 layer covering a portion of the back-side of the semiconductor substrate.
- The system of claim 15, wherein a macro design of the 10 UT memory device is substantially similar to a product line macro design.
 - The system of claim 19, wherein the memory device dimensions are substantially the same as those of the product line macro design.

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